

What is claimed is:

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1. A thermoplastic resin foam molding comprising a substrate and a projection formed in one piece together with the substrate wherein the substrate has a foam layer and a skin layer containing no voids
5 wherein the ratio (R/L) of the curvature R of a joint between the projection and the substrate to the thickness L of the skin layer is from 3 to 50.

2. The thermoplastic resin foam molding according to claim 1 wherein the foam layer of the substrate has a density ρ of 0.7 g/cm³ or
10 less.

3. The thermoplastic resin foam molding according to claim 1 wherein a joint between the substrate and the projection has an foamed ratio of from 1 to 1.3 times.

4. The thermoplastic resin foam molding according to claim 3
15 wherein the projection has an average foamed ratio of from 1 to 1.3 times.

5. The thermoplastic resin foam molding according to claim 1 wherein the thermoplastic resin is a propylene-based resin whose Izod impact value at 23°C is 10 KJ/m² or more.

6. The thermoplastic resin foam molding according to claim 1
20 wherein the thermoplastic resin foam molding is that for automotive interior.

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